

Plastifloor® 118 (GB)

Special adhesive primer
for use on damp or new concrete substrates

Application Plastifloor® 118 is used as a special prime coat for damp or new concrete substrates.

Characteristics: Plastifloor® 118 is a low viscosity, 2 component reactive methacrylate resin that also cures fast at low temperatures.

Very good adhesion to damp concrete and cementitious based substrates

Delivery form 180 kg drums
25 kg, 10 kg pails

Characteristic data:

Viscosity, 25°C	100-130 cP (mPa*s)	ISO 2555
Density, 25°C	Ca. 1 g/ml	ISO 2811
Pot life / processing time at 20°C	approx. 10 min	
Curing time at 20°C	approx. 30 min.	
Flashpoint	10°C	DIN 51755
Shelf life	6 months at < 20 °C in originally closed packaging	

Processing Notes:

Processing: Plastifloor® 118 is suitable for damp concrete and cementitious substrates. There must not be any visible water on the surface. The surface must be firm, solid and free of dust, fat and oil.

Plastifloor® 118 can be processed with Plastifloor® Hardener 50 W. Hardener quantity must be adjusted to the respective object temperature (see table). At temperatures below +5°C, accelerator B101 can additionally be added must be added ~ 0.5% at 0°C up to 3 % at -30°C with retention of 6 wt.% hardener powder.

After the hardener has been stirred in, the primer is poured onto the substrate and distributed with a shortpile paint roller. A notched rubber squeegee can be used for fast distribution of large quantities. Apply at a rate of between 0,3 kg/m² to 0,6 kg/m² depending on density and porosity of the substrate. In any case, continue applying primer until saturation occurs to obtain a continuous resin film. On extremely porous absorbent substrates, prime twice to achieve a thin but closed film that bonds the broadcasting material. We recommend slightly broadcasting the primer with quartz sand (particle size 0.7 - 1.2 mm). If only thin sealers are to be applied, we

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recommend using quartz sand in size 0.4 – 0.8 mm. This work step ensures an absolutely solid bond between primer and the following coating.

Mix ratio: 8 kg primer Plastifloor® 118
0,16 kg hardener 50 W at 20 °C ground temperature

Amount of Hardener depending on temperature:

Temperature [°C]	Hardener [% by weight of resin]
0 - 5	6
5 - 10	5
10 - 15	4
15 - 20	3
20 - 25	2
25 - 30	1

Note: Weight to Volumetric conversion of Hardener
1 cm³ of Plastifloor® Hardener 50 W weighs 0.65 g
1 g of Plastifloor® Hardener 50 W = 1.54 cm³

Attention: Hardener quantities below 1 % by weight may cause polymerisation failures!
Further coating layers with Plastifloor® must only be applied after the previous layers have completely cured.

Storage: The handling-regulations for highly flammable materials apply to methacrylate – resins. Plastifloor® resins are to be stored cool, protected against direct sunlight and preferably at temperatures of 15 – 20 °C. During storage paraffin – particles and filler – materials may precipitate. Thus, before processing, containers have to be stirred up well. Please mind the advice on our safety data sheets.

Data concerning our products and devices as well as concerning our data and procedures are based on an extensive research work and an application technology experience. We obtain these results, with which we do not take over adhesion going beyond the respective single contract, in word and writing after best knowledge, reserve ourselves we however technical changes in the course of the product development. Beyond that our application technology service stands when desired for large consultation as well as for co-operation with the solution manufacturing and application technology problems for order. That does not relieve the user however to examine our data and recommendations before their use responsible for the own use. That applies - particularly for deliveries to foreign markets - also regarding the keeping of patent rights third as well as for applications and procedures, which are not expressly in writing indicated by us. The case of loss our adhesion is limited to indemnifications of same extent, as they plan our general terms of delivery and sales with lack of quality.